Chemtech Workshop Heavy Duty Degreaser ITW Polymers & Fluids

Chemwatch Hazard Alert Code: 2

Issue Date: **10/03/2023**Print Date: **31/07/2023**S.GHS.AUS.EN

Version No: **6.1**Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Chemwatch: 1609006

Product name	Chemtech Workshop Heavy Duty Degreaser	
Chemical Name	Not Applicable	
Synonyms	Product code: CWD	
Proper shipping name	CORROSIVE LIQUID, N.O.S. (contains sodium metasilicate, anhydrous and sodium hydroxide)	
Chemical formula	Not Applicable	
Other means of identification	Not Available	

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses General purpose degreaser.

Details of the manufacturer or supplier of the safety data sheet

Registered company name	ITW Polymers & Fluids	ITW Polymers & Fluids NZ
Address	100 Hassall New South Wales 2164 Australia	Unit 2/38 Trugood Drive 2013 New Zealand
Telephone	+61 2 9757 8800	+64 9272 1940
Fax	Not Available	Not Available
Website	Not Available	Not Available
Email	orders@itwpf.com.au	info@aamtech.co.nz

Emergency telephone number

Association / Organisation	Chemwatch	CHEMWATCH EMERGENCY RESPONSE (24/7)
Emergency telephone numbers	1800 951 288	+61 1800 951 288
Other emergency telephone numbers	+61 2 9186 1132	+61 3 9573 3188

Once connected and if the message is not in your preferred language then please dial 01

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	S5
Classification ^[1]	Corrosive to Metals Category 1, Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 2A, Reproductive Toxicity Category 2, Specific Target Organ Toxicity - Repeated Exposure Category 2
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)





Signal word

Warning

H290	May be corrosive to metals.	
H315	Causes skin irritation.	
H319	Causes serious eye irritation.	
H361fd	Suspected of damaging fertility. Suspected of damaging the unborn child.	
H373 May cause damage to organs through prolonged or repeated exposure.		

Precautionary statement(s) General

P101	If medical advice is needed, have product container or label at hand.	
P102	Keep out of reach of children.	
P103	Read carefully and follow all instructions.	

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.	
P260	Do not breathe mist/vapours/spray.	
P280	P280 Wear protective gloves, protective clothing, eye protection and face protection.	
P234	Keep only in original packaging.	

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/ attention.	
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	
P314	Get medical advice/attention if you feel unwell.	
P337+P313	If eye irritation persists: Get medical advice/attention.	

Precautionary statement(s) Storage

P405	Store locked up.

Precautionary statement(s) Disposal

ats/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
111-76-2	1-10	ethylene glycol monobutyl ether
6834-92-0	<10	sodium metasilicate, anhydrous
1310-73-2	<1	sodium hydroxide
Not Available	>60	nonhazardous ingredients
Legend:	Legend: 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L * EU IOELVs available	

SECTION 4 First aid measures

Description of first aid measures

Description of first aid me	easures
Eye Contact	If this product comes in contact with the eyes: Immediately hold eyelids apart and flush the eye continuously with running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. Transport to hospital or doctor without delay. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested.

	 Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor.
Ingestion	 For advice, contact a Poisons Information Centre or a doctor at once. Urgent hospital treatment is likely to be needed. If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Transport to hospital or doctor without delay.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 Firefighting measures

Extinguishing media

- ▶ Water spray or fog.
- ▶ Foam.
- Dry chemical powder.
- ► BCF (where regulations permit).

Special hazards arising from the substrate or mixture

Fire Incompatibility	None known.
Advice for firefighters	
Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. Wear full body protective clothing with breathing apparatus. Prevent, by any means available, spillage from entering drains or water course. Use fire fighting procedures suitable for surrounding area.
Fire/Explosion Hazard	 Non combustible. Not considered to be a significant fire risk. Expansion or decomposition on heating may lead to violent rupture of containers. Decomposes on heating and may produce toxic fumes of carbon monoxide (CO). Decomposes on heating and produces toxic fumes of: carbon dioxide (CO2)
HAZCHEM	2X
HAZCHEM	

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	 Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb spill with sand, earth, inert material or vermiculite. Minor hazard.
Major Spills	 Clear area of personnel. Alert Fire Brigade and tell them location and nature of hazard. Control personal contact with the substance, by using protective equipment as required.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Conditions for safe storage, including any incompatibilities

Suitable container	 Lined metal can, lined metal pail/ can. Plastic pail. Polyliner drum. Packing as recommended by manufacturer.
Storage incompatibility	Segregate from strong acids

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	ethylene glycol monobutyl ether	2-Butoxyethanol	20 ppm / 96.9 mg/m3	242 mg/m3 / 50 ppm	Not Available	Not Available
Australia Exposure Standards	sodium hydroxide	Sodium hydroxide	Not Available	Not Available	2 mg/m3	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
ethylene glycol monobutyl ether	60 ppm	120 ppm	700 ppm
sodium metasilicate, anhydrous	3.8 mg/m3	42 mg/m3	250 mg/m3
sodium hydroxide	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
ethylene glycol monobutyl ether	700 ppm	Not Available
sodium metasilicate, anhydrous	Not Available	Not Available
sodium hydroxide	10 mg/m3	Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
sodium metasilicate, anhydrous	Е	≤ 0.01 mg/m³
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.	

Exposure controls

Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.

Individual protection measures, such as personal protective equipment









Eye and face protection	 Safety glasses with side shields; or as required, Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent] Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience.
Skin protection	See Hand protection below
Hands/feet protection	 Wear chemical protective gloves, e.g. PVC. Wear safety footwear or safety gumboots, e.g. Rubber
Body protection	See Other protection below
Other protection	Overalls. Barrier cream Eyewash unit.

Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Yellow slightly viscous alkaline liquid with a solve	ent odour: mixes with water.	
	,g,		
Physical state	Liquid	Relative density (Water = 1)	1.06 approx.
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	~13.5	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Applicable	Taste	Not Available
Evaporation rate	Same as water	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Miscible	pH as a solution (1%)	~12.5
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	Not normally a hazard due to non-volatile nature of product
Ingestion	Accidental ingestion of the material may be damaging to the health of the individual. Ingestion may result in nausea, abdominal irritation, pain and vomiting

	This material can cause inflammation of the skin on co The material may accentuate any pre-existing skin co	ndition	
Eye	This material can cause eye irritation and damage in	some persons.	
Chronic	Long-term exposure to the product is not thought to p using animal models); nevertheless exposure by all ro	roduce chronic effects adverse to the health (as classified by EC Directives outes should be minimised as a matter of course.	
Chemtech Workshop Heavy Duty Degreaser	TOXICITY Not Available	IRRITATION Not Available	
y zwy zwy.cucci	NOT Available	Not Available	
	TOXICITY	IRRITATION	
	dermal (guinea pig) LD50: 210 mg/kg ^[2]	Eye (rabbit): 100 mg SEVERE * [Union Carbide]	
	Inhalation(Rat) LC50: 450 ppm4h ^[2]	Eye (rabbit): 100 mg/24h-moderate	
thylene glycol monobutyl ether	Oral (Rat) LD50: 250 mg/kg ^[2]	Eye: adverse effect observed (irritating) ^[1]	
		Skin (rabbit): 500 mg, open; mild	
		Skin: adverse effect observed (irritating) ^[1]	
		Skin: no adverse effect observed (not irritating) ^[1]	
	TOXICITY	IRRITATION	
sodium metasilicate,	dermal (rat) LD50: >5000 mg/kg ^[1]	Skin (human): 250 mg/24h SEVERE	
anhydrous	Inhalation(Rat) LC50: >2.06 mg/l4h ^[1]	Skin (rabbit): 250 mg/24h SEVERE	
	Oral (Rat) LD50: 1153 mg/kg ^[2]	, ,	
		'	
	TOXICITY	IRRITATION	
	Dermal (rabbit) LD50: 1350 mg/kg ^[2]	Eye (rabbit): 0.05 mg/24h SEVERE	
	Oral (Rabbit) LD50; 325 mg/kg ^[1]	Eye (rabbit):1 mg/24h SEVERE	
sodium hydroxide		Eye (rabbit):1 mg/30s rinsed-SEVERE	
		Eye: adverse effect observed (irritating) ^[1]	
		Skin (rabbit): 500 mg/24h SEVERE	
		Skin: adverse effect observed (corrosive)[1]	
Legend:	, ,	ostances - Acute toxicity 2. Value obtained from manufacturer's SDS.	
	Unless otherwise specified data extracted from RTEC	S - Register of Toxic Effect of chemical Substances	
ETHYLENE GLYCOL MONOBUTYL ETHER	all routes. ** ASCC (NZ) SDS The material may cause skin irritation after prolonged the production of vesicles, scaling and thickening of the For ethylene glycol monoalkyl ethers and their acetate Typical members of this category are ethylene glycol glycol hexyl ether (EGHE) and their acetates. EGMAEs are substrates for alcohol dehydrogenase is aldehydes (which are transient metabolites). Further, alkoxyacetic acids, which are the predominant urinary Acute Toxicity: Oral LD50 values in rats for all categ values increasing with decreasing molecular weight. Fehemicals in rats at the highest vapour concentrations EGHE, LC50 > 400ppm (2620 mg/m3) for EGBEA to Animal testing showed that exposure to ethylene glyc Reproductive effects were thought to be less than tha Chronic exposure may cause anaemia, with enlargem	es (EGMAEs): propylene ether (EGPE), ethylene glycol butyl ether (EGBE) and ethylene sozyme ADH-3, which catalyzes the conversion of their terminal alcohols to rapid conversion of the aldehydes by aldehyde dehydrogenase produces of metabolites of mono substituted glycol ethers. ory members range from 739 (EGHE) to 3089 mg/kg bw (EGPE), with Four to six hour acute inhalation toxicity studies were conducted for these as practically achievable. Values range from LC0 > 85 ppm (508 mg/m3) for LC50 > 2132 ppm (9061 mg/m3) for EGPE. ol monobutyl ether resulted in toxicity to both the mother and the embryo.	
	The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.		
ETHYLENE GLYCOL MONOBUTYL ETHER & SODIUM HYDROXIDE			
MONOBUTYL ETHER &	irritants may produce conjunctivitis. The material may cause severe skin irritation after proswelling, the production of vesicles, scaling and thicked Asthma-like symptoms may continue for months or exponentially condition known as reactive airways dysfinighly irritating compound. Main criteria for diagnosing individual, with sudden onset of persistent asthma-liked irritant. Other criteria for diagnosis of RADS include a	clonged or repeated exposure and may produce on contact skin redness, ening of the skin. Repeated exposures may produce severe ulceration. ven years after exposure to the material ends. This may be due to a unction syndrome (RADS) which can occur after exposure to high levels of gRADS include the absence of previous airways disease in a non-atopic expreparation within minutes to hours of a documented exposure to the reversible airflow pattern on lung function tests, moderate to severe esting, and the lack of minimal lymphocytic inflammation, without	

Skin Irritation/Corrosion	✓	Reproductivity	~
Serious Eye Damage/Irritation	~	STOT - Single Exposure	×
Respiratory or Skin sensitisation	×	STOT - Repeated Exposure	~
Mutagenicity	×	Aspiration Hazard	×

Legend:

🗶 – Data either not available or does not fill the criteria for classification

✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

Chemtech Workshop Heavy Duty Degreaser	Endpoint	Test Duration (hr)	Species		Value	Source
	Not Available	Not Available	Not Available		Not Available	Not Available
	Endpoint	Test Duration (hr)	Species		Value	Source
	EC50	72h	Algae or other aquatic plan	nts	623mg/l	2
dodoo da a a abaa abaa abaa abaa abaa ab	EC50	48h	Crustacea		164mg/l	2
ethylene glycol monobutyl ether	EC50	96h	Algae or other aquatic plan	nts	720mg/l	2
	LC50	96h	Fish	Fish 1700r		Not Available
	EC10(ECx)	48h	Crustacea		7.2mg/l	2
	Endpoint	Test Duration (hr)	Species	Valu	e	Source
	EC50	72h	Algae or other aquatic plants	207n	ng/l	2
sodium metasilicate,	EC50	48h	Crustacea	22.94	4-49.01mg/l	4
anhydrous	LC50	96h	Fish	180n	ng/l	1
	EC50(ECx)	48h	Crustacea	22.94	4-49.01mg/l	4
	Endpoint	Test Duration (hr)	Species	Valu	e	Source
	EC50	48h	Crustacea	34.59	9-47.13mg/l	4
sodium hydroxide	LC50	96h	Fish	144-2	267mg/l	4
	EC50(ECx)	48h	Crustacea	34.59	9-47.13mg/l	4
Legend:	4. US EPA, Ed	·	pe ECHA Registered Substances - Ecoto Data 5. ECETOC Aquatic Hazard Asses ncentration Data 8. Vendor Data	•	•	

Prevent, by any means available, spillage from entering drains or water courses.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
ethylene glycol monobutyl ether	LOW (Half-life = 56 days)	LOW (Half-life = 1.37 days)
sodium hydroxide	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
ethylene glycol monobutyl ether	LOW (BCF = 2.51)
sodium hydroxide	LOW (LogKOW = -3.8796)

Mobility in soil

Ingredient	Mobility	
ethylene glycol monobutyl ether	HIGH (KOC = 1)	
sodium hydroxide	LOW (KOC = 14.3)	

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal

- ▶ Recycle wherever possible or consult manufacturer for recycling options.
- ▶ Consult State Land Waste Management Authority for disposal.
- ► Treat and neutralise with dilute acid at an effluent treatment plant.
- ▶ Recycle containers, otherwise dispose of in an authorised landfill.

SECTION 14 Transport information

HAZCHEM

Labels Required



Land transport (ADG)

UN number or ID number	1760	
UN proper shipping name	CORROSIVE LIQUID	D, N.O.S. (contains sodium metasilicate, anhydrous and sodium hydroxide)
Transport hazard class(es)	Class 8 Subsidiary risk N	Not Applicable
Packing group		
Environmental hazard	Not Applicable	
Special precautions for user	Special provisions Limited quantity	223 274 5 L

Air transport (ICAO-IATA / DGR)

UN number	1760			
UN proper shipping name	Corrosive liquid, n.o.s. * (contains sodium metasilicate, anhydrous and sodium hydroxide)			
Transport hazard class(es)	ICAO/IATA Class	8		
	ICAO / IATA Subrisk	Not Applicable		
	ERG Code	8L		
Packing group	III			
Environmental hazard	Not Applicable			
	Special provisions		A3 A803	
	Cargo Only Packing Instructions		856	
	Cargo Only Maximum Qty / Pack		60 L	
Special precautions for user	Passenger and Cargo Packing Instructions		852	
usei	Passenger and Cargo Maximum Qty / Pack		5 L	
	Passenger and Cargo	Limited Quantity Packing Instructions	Y841	
	Passenger and Cargo	Limited Maximum Qty / Pack	1 L	

Sea transport (IMDG-Code / GGVSee)

UN number	1760		
UN proper shipping name	CORROSIVE LIQUID	CORROSIVE LIQUID, N.O.S. (contains sodium metasilicate, anhydrous and sodium hydroxide)	
Transport hazard class(es)	IMDG Class 8 IMDG Subrisk N	ot Applicable	
Packing group	III		
Environmental hazard	Not Applicable		
Special precautions for user	EMS Number Special provisions	F-A, S-B 223 274	

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
ethylene glycol monobutyl ether	Not Available
sodium metasilicate, anhydrous	Not Available
sodium hydroxide	Not Available

Transport in bulk in accordance with the IGC Code

Product name	Ship Type
ethylene glycol monobutyl ether	Not Available
sodium metasilicate, anhydrous	Not Available
sodium hydroxide	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

ethylene glycol monobutyl ether is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6

Australian Inventory of Industrial Chemicals (AIIC)
International Agency for Research on Cancer (IARC) - Agents Classified by
the IARC Monographs - Not Classified as Carcinogenic

sodium metasilicate, anhydrous is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

sodium hydroxide is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australian Inventory of Industrial Chemicals (AIIC)

National Inventory Status

•	
National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (ethylene glycol monobutyl ether; sodium metasilicate, anhydrous; sodium hydroxide)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	10/03/2023
Initial Date	29/01/2008

SDS Version Summary

Version	Date of Update	Sections Updated
5.1	20/08/2021	Classification change due to full database hazard calculation/update.
6.1	10/03/2023	Classification change due to full database hazard calculation/update.

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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